



Typical Properties of

Noryl®

Modified Polyphenylene Oxide-Styrene (PPO)

Process: Extruded

Property	Test Method	Unit	Value
Specific Gravity	D792	--	1.08
Tensile Strength	D638	psi	8,300
Tensile Modulus	D638	psi	367,000
Elongation	D638	%	23
Flexural Strength	D790	psi	12,900
Flexural Modulus	D790	psi	397,000
Compressive Strength	D695	psi	13,200
Compressive Modulus	D695	psi	316,000
Hardness, Rockwell	D785	--	M92
Hardness Durometer	--	--	N / A
Izod Impact (notched)	D256	ft. lb of notch	2.9
Coeff. of Friction (Dynamic)	--	dry v.s steel	0.39
Coeff. of Linear Therm. Expan.	E831/ D696	in./in./°F	3.56 x 10 ⁻⁵
Continuous Use Temperature	--	°F	200
Heat Deflection Temperature	D648	°F	260
Glass Transition Temperature	D3418	°F	284
Melting Point	D3418	°F	310
Thermal Conductivity	E1530-11	BTU in/hr ft ² °F	1.32
Dielectric Strength	D149	Volts/mil	700
Surface Resistivity	EOS/ESD 511.11	ohm/square	>10 ¹⁷
Flammability	UL94	--	V-0
Water Absorption, 24 hrs.	D570	% by weight	0.07
Water Absorption, Saturation	D570	% by weight	0.2
Limiting PV (4:1 Safety Factor)	--	--	N / A
K-Factor	--	--	N / A
FDA Compliance	--	--	Yes

Note: The data provided is for reference purposes only. Additional testing may be required for design specifications or quality control.
All values at 73 F unless otherwise stated.