



Typical Properties of

Ultem® 2300

Polyetherimide (PEI) with 30% Glass Fiber Reinforcement

Process: Extruded

Property	Test Method	Unit	Value
Specific Gravity	D792	--	1.51
Tensile Strength	D638	psi	17,000
Tensile Modulus	D638	psi	800,000
Elongation	D638	%	3
Flexural Strength	D790	psi	27,000
Flexural Modulus	D790	psi	850,000
Compressive Strength	D695	psi	32,000
Compressive Modulus	D695	psi	625,000
Hardness, Rockwell	D785	--	M114 (R127)
Hardness Durometer	--	--	D86
Izod Impact (notched)	D256	ft. lb of notch	1
Coeff. of Friction (Dynamic)	--	dry v.s steel	N / A
Coeff. of Linear Therm. Expan.	E831/ D696	in./in./°F	1.1×10^{-5}
Continuous Use Temperature	--	°F	340
Heat Deflection Temperature	D648	°F	410
Glass Transition Temperature	D3418	°F	410
Melting Point	D3418	°F	N / A
Thermal Conductivity	E1530-11	BTU in/hr ft ² °F	1.56
Dielectric Strength	D149	Volts/mil	770
Surface Resistivity	EOS/ESD 511.11	ohm/square	$>10^{13}$
Flammability	UL94	--	V-0
Water Absorption, 24 hrs.	D570	% by weight	0.18
Water Absorption, Saturation	D570	% by weight	0.9
Limiting PV (4:1 Safety Factor)	--	--	N / A
K-Factor	--	--	N / A
FDA Compliance	--	--	No

Note: The data provided is for reference purposes only. Additional testing may be required for design specifications or quality control.
All values at 73 F unless otherwise stated.