



Typical Properties of

**Vespel® SP-3****Polyimide with 15% Molybdenum Disulphide Filler**

Process: Extruded / Direct Formed

Property	Test Method	Unit	Value
<b>Specific Gravity</b>	D792	--	1.6
<b>Tensile Strength</b>	D638	psi	8,200
<b>Tensile Modulus</b>	D638	psi	N / A
<b>Elongation</b>	D638	%	4
<b>Flexural Strength</b>	D790	psi	11,000
<b>Flexural Modulus</b>	D790	psi	475,000
<b>Compressive Strength</b>	D695	psi	18,500
<b>Compressive Modulus</b>	D695	psi	350,000
<b>Hardness, Rockwell</b>	D785	--	M75
<b>Hardness Durometer</b>	--	--	N / A
<b>Izod Impact (notched)</b>	D256	ft. lb of notch	0.4
<b>Coeff. of Friction (Dynamic)</b>	--	dry v.s steel	0.22
<b>Coeff. of Linear Therm. Expan.</b>	E831/ D696	in./in./°F	$2.9 \times 10^{-5}$
<b>Continuous Use Temperature</b>	--	°F	550
<b>Heat Deflection Temperature</b>	D648	°F	680
<b>Glass Transition Temperature</b>	D3418	°F	615
<b>Melting Point</b>	D3418	°F	N / A
<b>Thermal Conductivity</b>	E1530-11	BTU in/hr ft <sup>2</sup> °F	3.2
<b>Dielectric Strength</b>	D149	Volts/mil	N / A
<b>Surface Resistivity</b>	EOS/ESD 511.11	ohm/square	N / A
<b>Flammability</b>	UL94	--	V-0
<b>Water Absorption, 24 hrs.</b>	D570	% by weight	0.23
<b>Water Absorption, Saturation</b>	D570	% by weight	0.65
<b>Limiting PV (4:1 Safety Factor)</b>	--	--	40,000
<b>K-Factor</b>	--	--	N / A
<b>FDA Compliance</b>	--	--	No

Note: The data provided is for reference purposes only. Additional testing may be required for design specifications or quality control.  
All values at 73 F unless otherwise stated.